

**From Port of Columbus International Airport (CMH)**

- Take I-670 West approximately 15 miles to I-71 South.
- Proceed south on I-71 approximately 57 miles to US 68 Wilmington exit.
- Turn left onto US 68 and proceed approximately 6 miles into downtown Wilmington.
- Turn left onto US 22/SR 3/SR 73.
- Follow directions from US 22/SR 3/SR 73 below.

**From Cincinnati/Northern Kentucky International Airport (CVG)**

- Take I-275 East approximately 3 miles to I-71/I-75 North.
- Proceed north on I-71 to SR 73, Waynesville/Wilmington exit, exit number 45.
- Turn right onto SR 73 and proceed approximately 9 miles to Wilmington.
- Turn left onto US 22/SR 3/SR73.
- Follow directions from US 22/SR 3/SR 73 below.

**From Dayton, Ohio Airport (DAY)**

- Take I-70 East to I-75 South approximately 26 miles to SR 73 East.
- Proceed east on SR 73 approximately 23 miles to Wilmington.
- Turn left onto US 22/SR 3/SR73.
- Follow directions from US 22/SR 3/SR 73 below.

**From the North**

- Take I-71 South
- Exit at mile marker 50 which is the US 68 Wilmington
- Turn left onto US 68 and proceed approximately 6 miles into downtown Wilmington.
- Turn left onto US 22/SR 3/SR 73.
- Follow directions from US 22/SR 3/SR 73 below.

**From the South**

- Take I-71 North
- Exit at mile marker 45 which is the SR 73, Waynesville/Wilmington exit
- Turn right onto SR 73 and proceed approximately 9 miles to Wilmington.
- Turn left onto US 22/SR 3/SR73.
- Follow directions from US 22/SR 3/SR 73 below.

**FROM US 22/SR 3/SR 73**

- After turning onto US 22/SR 3/SR 73, proceed through town past Wilmington College. Stay in the right lane! Approximately ½ mile past the college, US 22/SR 3/SR 73 make a sharp turn to the left. DO NOT FOLLOW THE TURN. GO STRAIGHT THROUGH onto FIFE AVENUE!
- Take Fife Avenue to the stop sign where it will dead end.
- Turn right onto David's Drive from Fife Avenue.
- Proceed on David's Drive approx. 1¼ mile to Olinger Circle, turn right on Olinger Circle. Alkermes is on the left at the end of the street.
- Main entrance is around the back of the building.

*For additional directions and map, please visit <http://maps.google.com>.*